

10655

ADJUSTABLE VERTICAL CLAMPS

Material

Aluminium body, steel arm and screw.
Aluminium thrust product.

ping force. Supplied with key and clamping screw (M8 x 30mm) for mounting to machine bed.

Technical Notes

Small clamping footprint with high clam-

For spacer elements see part no. 10656.

Order No.	Arm type	Clamp reach l_1	Clamping force kN max.	Clamping height h_1 min. max.	h_2	h_3	l_2	l_3	r_1	w_1	w_2	A/F	Torque to Nm max.
10655.W0020	Short	54	6.5	-15 to 58	62.5	31	73	11	r 76	32	16	8	30
10655.W0025	Long	100	4.2	-40 to 90	62.5	31	73	11	r122	32	16	8	30





A Wide Range of Clamps to Match any Requirement

CLAMPING FORCE
**UPTO
50000
NEWTONS**

10650 All machining operations



**16000
NEWTONS**

10655 Light machining



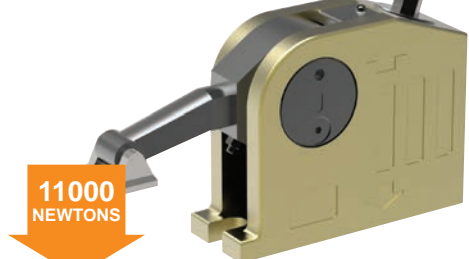
**6500
NEWTONS**

10658 Electrical discharge machining



**6500
NEWTONS**

10660 Clamping and lifting



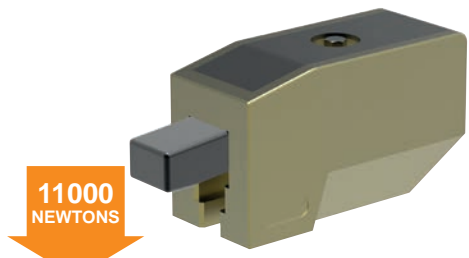
**11000
NEWTONS**

10661 Heavy machining



**40000
NEWTONS**

10670 Repetitive machining



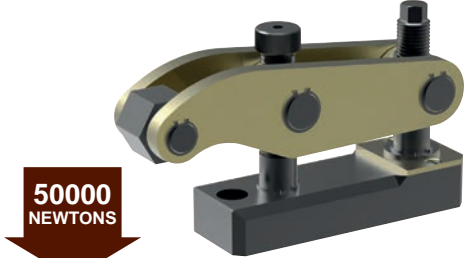
**11000
NEWTONS**

10675 Heavy machining



**35000
NEWTONS**

10678 Press Tool Clamping



**50000
NEWTONS**

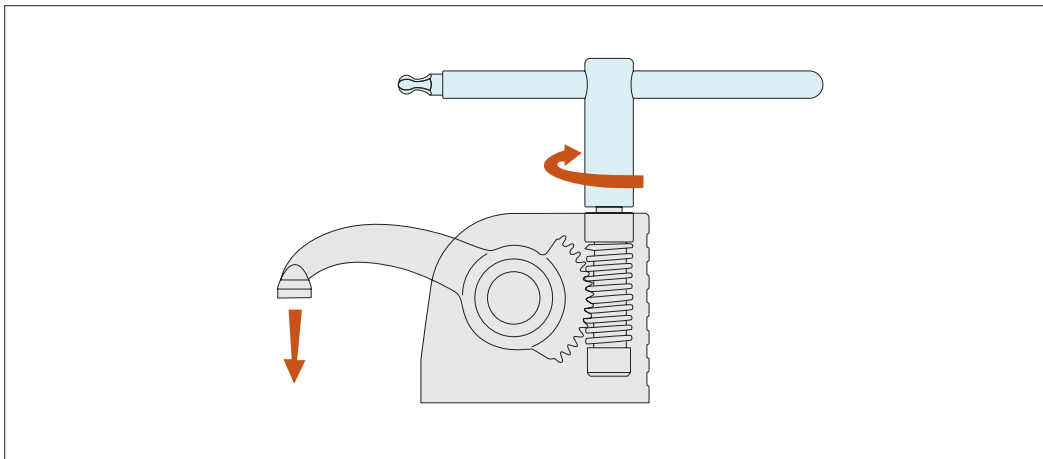


Monobloc Clamps

stackable vertical clamping

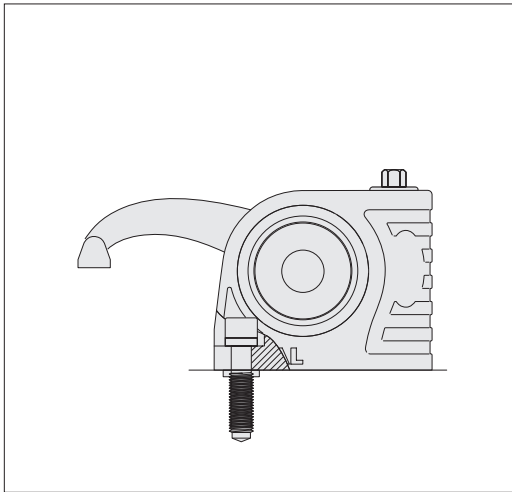


Clamping & Height Setting

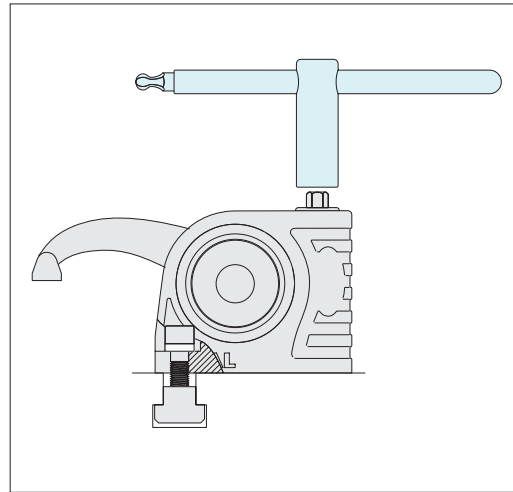


Slide the T-nut into the T-slot position and tighten the clamp onto the T-slot base, with the aid of the clamp key (shown in the image in blue).

Clamp the workpiece by twisting the key. Start machining.

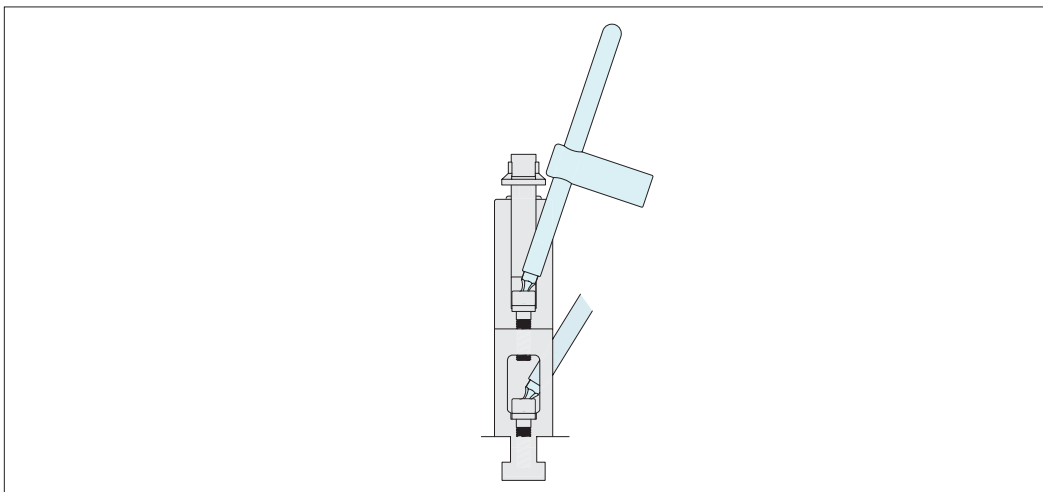


Fix to threaded bases with a special screw M10, M12, M14, M16.



Fix to T-slots with suitable T-nuts.

When unclamped the arm and the clamp remain in position



The clamps are easily stackable to achieve required clamping height.

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