

## 10675

ADJUSTABLE VERTICAL CLAMPS

### Material

Steel body and clamping arm, with special clamping screw.

Supplied with clamping key, extension key and clamping screw (M14 x 40mm). Please order suitable T-nuts separately, see part no. 24000.

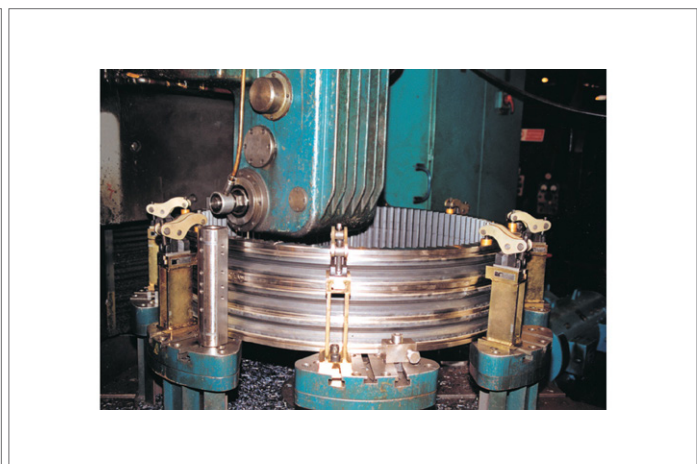
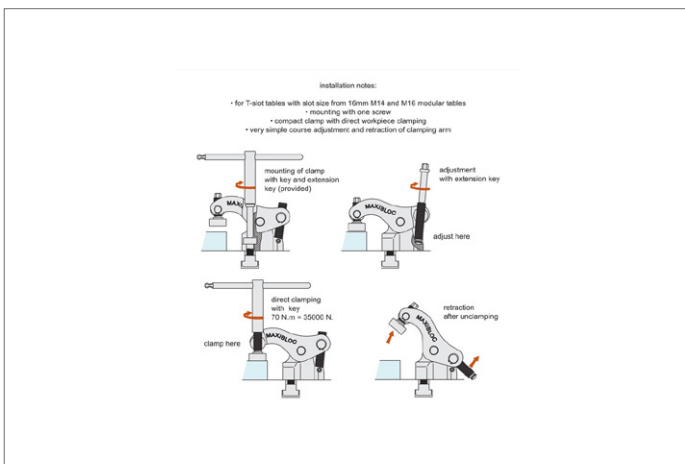
### Tips

Clamping height can be raised using our stackable elements (part no. 10676).

### Technical Notes

For very heavy machining. Arm retracts.

Order No.	Clamping force kN max.	Clamping height $h_1$ min.   max.	Clamping reach $l_1$	$h_2$	$h_3$	$d_1$	$l_2$	$l_3$	$l_4$	$w_1$	$A/F_1$	$A/F_2$	Torque to Nm max.
10675.W0310	35	0 to 86	49	62.5	55	32	78	15	152	40	8	11	70





## A Wide Range of Clamps to Match any Requirement

CLAMPING FORCE  
**UPTO  
50000  
NEWTONS**

**10650** All machining operations



**16000  
NEWTONS**

**10655** Light machining



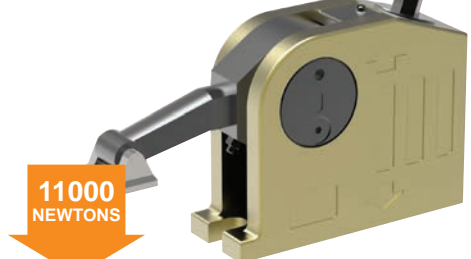
**6500  
NEWTONS**

**10658** Electrical discharge machining



**6500  
NEWTONS**

**10660** Clamping and lifting



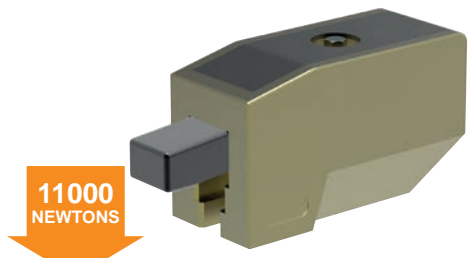
**11000  
NEWTONS**

**10661** Heavy machining



**40000  
NEWTONS**

**10670** Repetitive machining



**11000  
NEWTONS**

**10675** Heavy machining



**35000  
NEWTONS**

**10678** Press Tool Clamping



**50000  
NEWTONS**

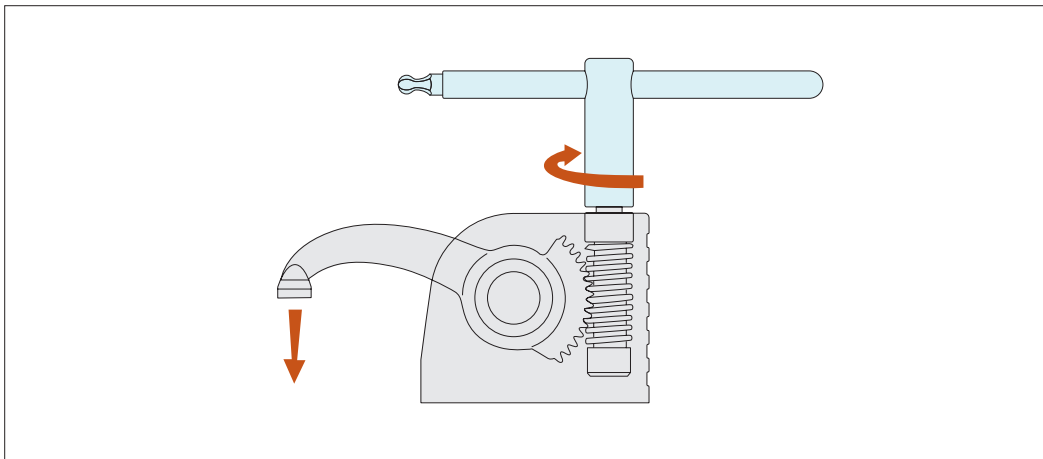


# Monobloc Clamps

stackable vertical clamping

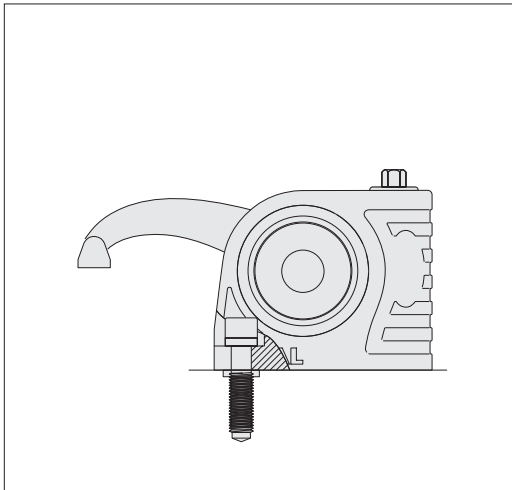


## Clamping & Height Setting

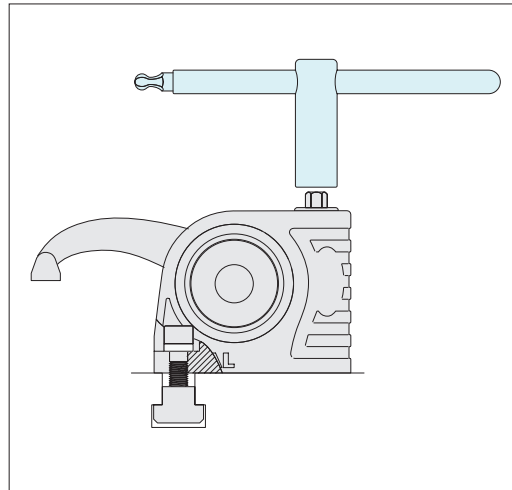


Slide the T-nut into the T-slot position and tighten the clamp onto the T-slot base, with the aid of the clamp key (shown in the image in blue).

Clamp the workpiece by twisting the key. Start machining.

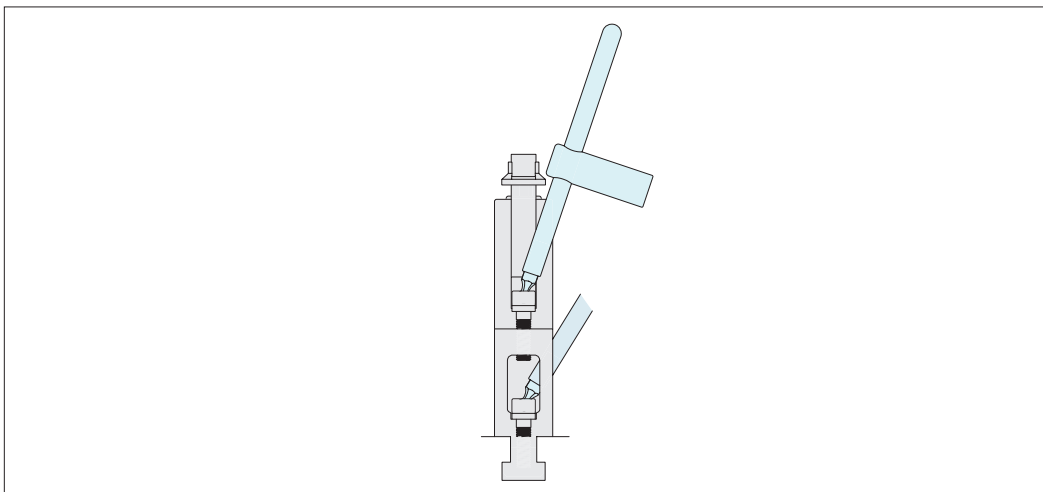


Fix to threaded bases with a special screw M10, M12, M14, M16.



Fix to T-slots with suitable T-nuts.

When unclamped the arm and the clamp remain in position



The clamps are easily stackable to achieve required clamping height.

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