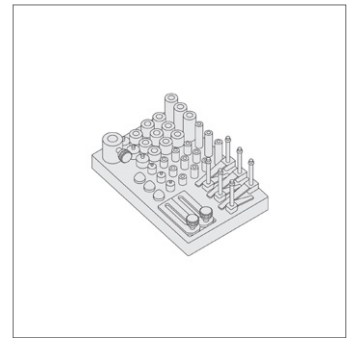
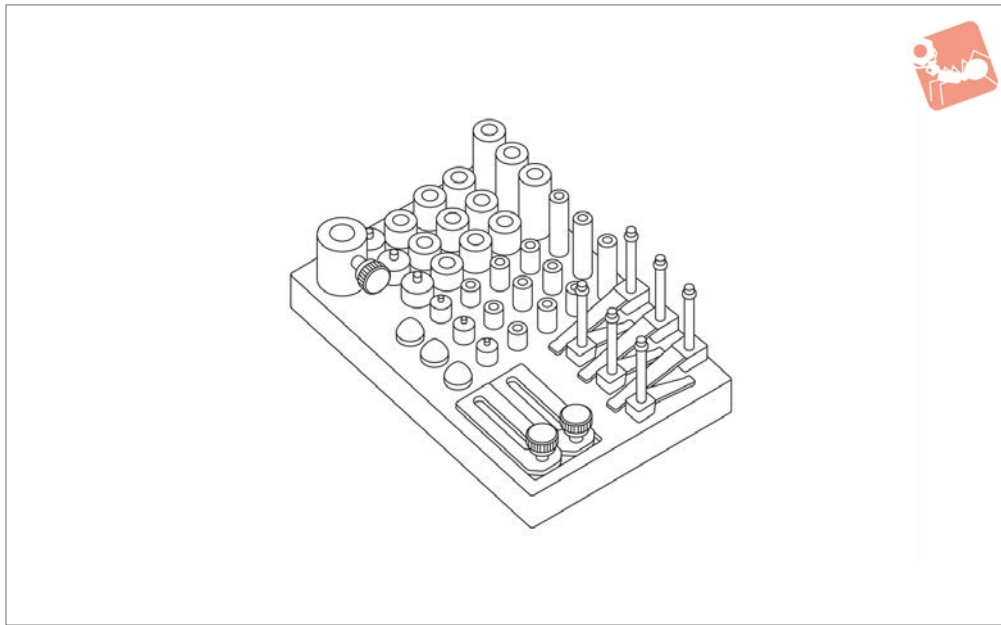




# Basic CMM Fixturing Set for M 8 threads

## Gauging & Inspection



**19310**

GAUGING & INSPECTION

### Technical Notes

Designed for clamping non-magnetic parts on CMM tables.

### Important Notes

M 8 coarse thread. Basic set of workholding

components for fixturing of components on CMMs. Components are of lightweight materials: aluminium, plastic etc. to avoid damage to components. Supplied on wooden holder for easy and tidy storage.

For CMM fixturing plates and towers see 19300 and 19302.

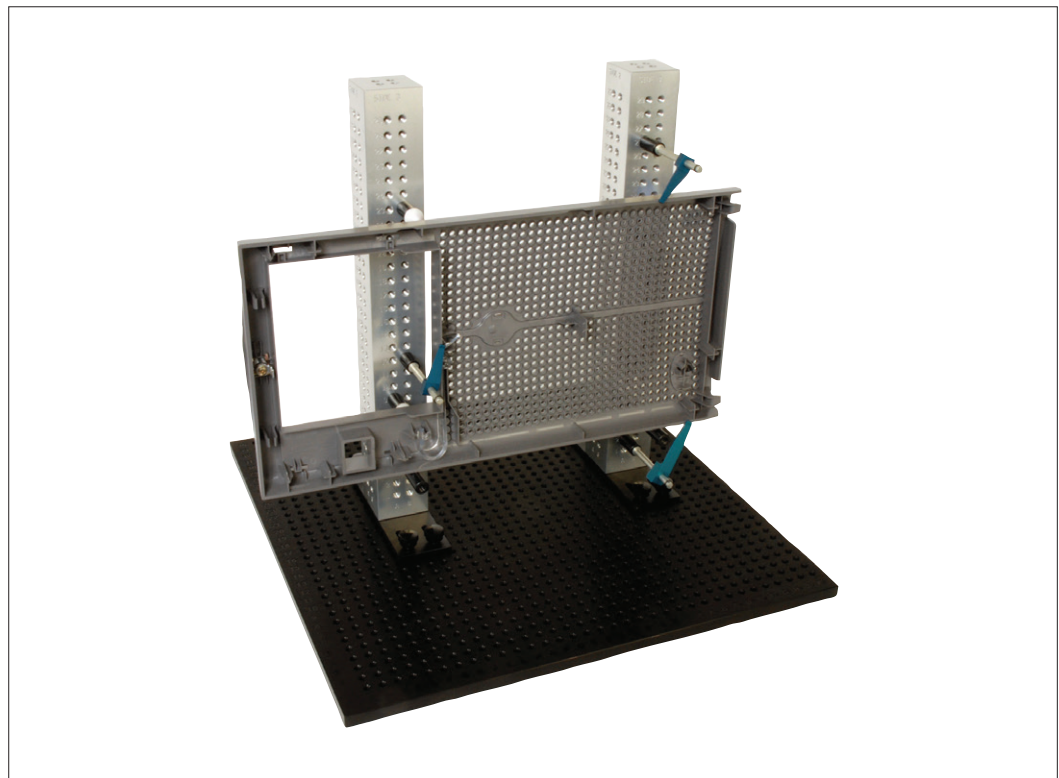
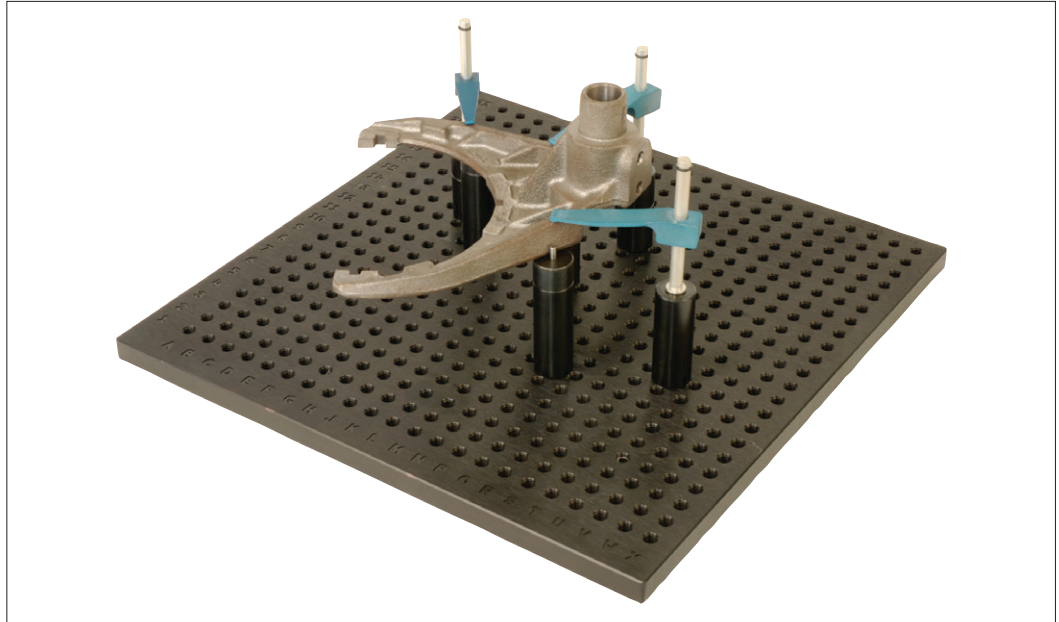
Order No.	Soft touch clamp <b>19320</b>	CMM fixturing stand-off <b>19330</b>		CMM fixturing stand-off with pin <b>19331</b>	CMM fixturing positioning cone <b>19332</b>	CMM fixturing adj. positioner <b>19354</b>	CMM fixturing stand-off adjustable <b>19350</b>	Weight g
<b>19310.W0008</b>	.W0008 x 3pcs .W0012 x 3pcs	.W1320 x 3pcs .W1350 x 3pcs .W1925 x 6pcs	.W1325 x 6pcs .W1920 x 3pcs .W1950 x 3pcs	.W1325 x 3pcs .W1925 x 3pcs	.W001613 x 3pcs	.W2835 x 2pcs	.W0028 x 1pc	2800



Wixroyd's CMM fixturing system is designed for easy assembly and high repeatability, eliminating the need to build dedicated fixtures. The system offers a highly accurate and flexible solution of holding parts while probing on CMMs.

### Flexible

A variety of component parts as well as complete kits are available; to enable setup of fixtures in minutes.



- Aluminium base plates – hole based system with alpha-numeric labelling for easy set-up and recording of fixture positions.
- Fixture towers – ideal for fixturing of large vertical components.
- Soft-touch clamps – non-marking clamps providing the ideal force for holding parts during CMM probing.
- Locating components – rest pads, vee pads for cylindrical parts, pin rests etc.