



20513

GAUGING & INSPECTION

Material

Ball: carbide.
Shank: 440 stainless steel.

Important Notes

Used as reference points for inspection applications in conjunction with CMMs to accurately measure the work piece.

All dimensions in inches.

Technical Notes

Concentricity of ball to shank: ,0002 T.I.R.

| Order No. | d_1 ± 0.0003 | d_2 ± 0.0002 | d_3 | l_1 | l_2 ± 0.0002 |
|--------------|-----------------------|-----------------------|-------|-------|-----------------------|
| 20513.W0012I | 0.125 | 0.126 | 0.19 | 0.28 | 0.156 |