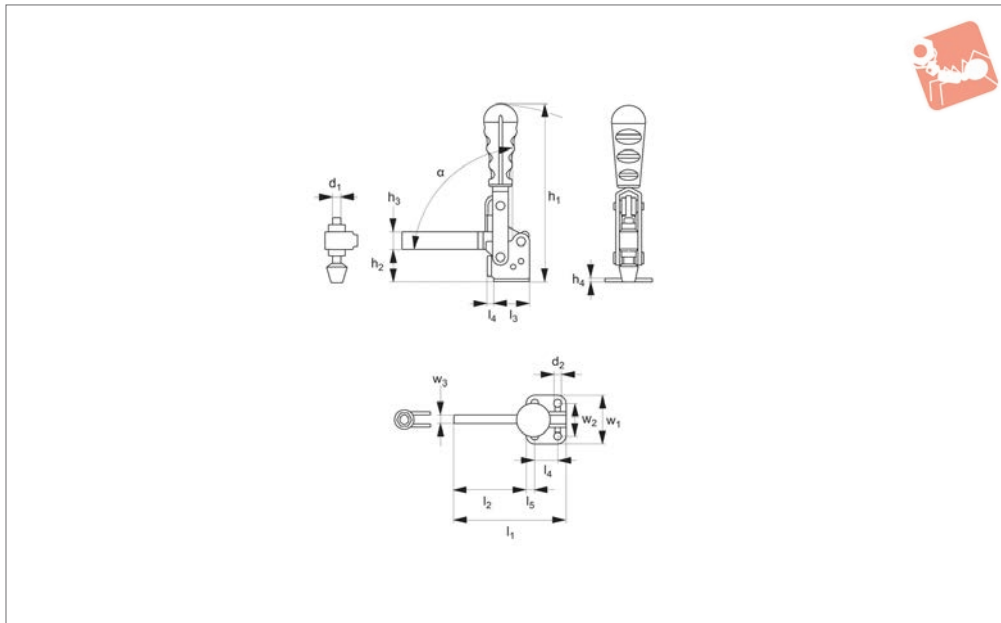




# Toggle Clamps - Vertical Acting

economy - horizontal base - weldable arm

## Economy Toggle Clamps



**EC604**

ECONOMY TOGGLE CLAMPS

**Material**

Body: steel, zinc plated.  
Rivets: stainless steel.  
Bushes: case hardened and greased.

Handle: plastic, red, oil resistant.  
Supplied complete with clamping screw and rubber nose.

**Technical Notes**

symbola/symbol\* alternative angle through use of removable stop.

Order No.	Size	Holding force kN	d <sub>1</sub>	d <sub>2</sub>	h <sub>1</sub>	h <sub>2</sub>	h <sub>3</sub>	h <sub>4</sub>	Weight g
EC604-3	3	2.0	M 8	7.1	175	32.0	17.5	3	380
EC604-4	4	3.4	M10	8.3	218	42.0	22.0	4	600
EC604-5	5	4.5	M12	8.7	224	50.8	22.5	8	1100

Order No.	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	l <sub>4</sub>	l <sub>5</sub>	w <sub>1</sub>	w <sub>2</sub>	w <sub>3</sub>	α/α*
EC604-3	123	88.4	35	19	8	47.0	32.0	6	90°
EC604-4	141	91.0	50	32	9	64.0	45.0	8	90°
EC604-5	176	125.0	51	32	10	64.2	45.2	10	103°/112°